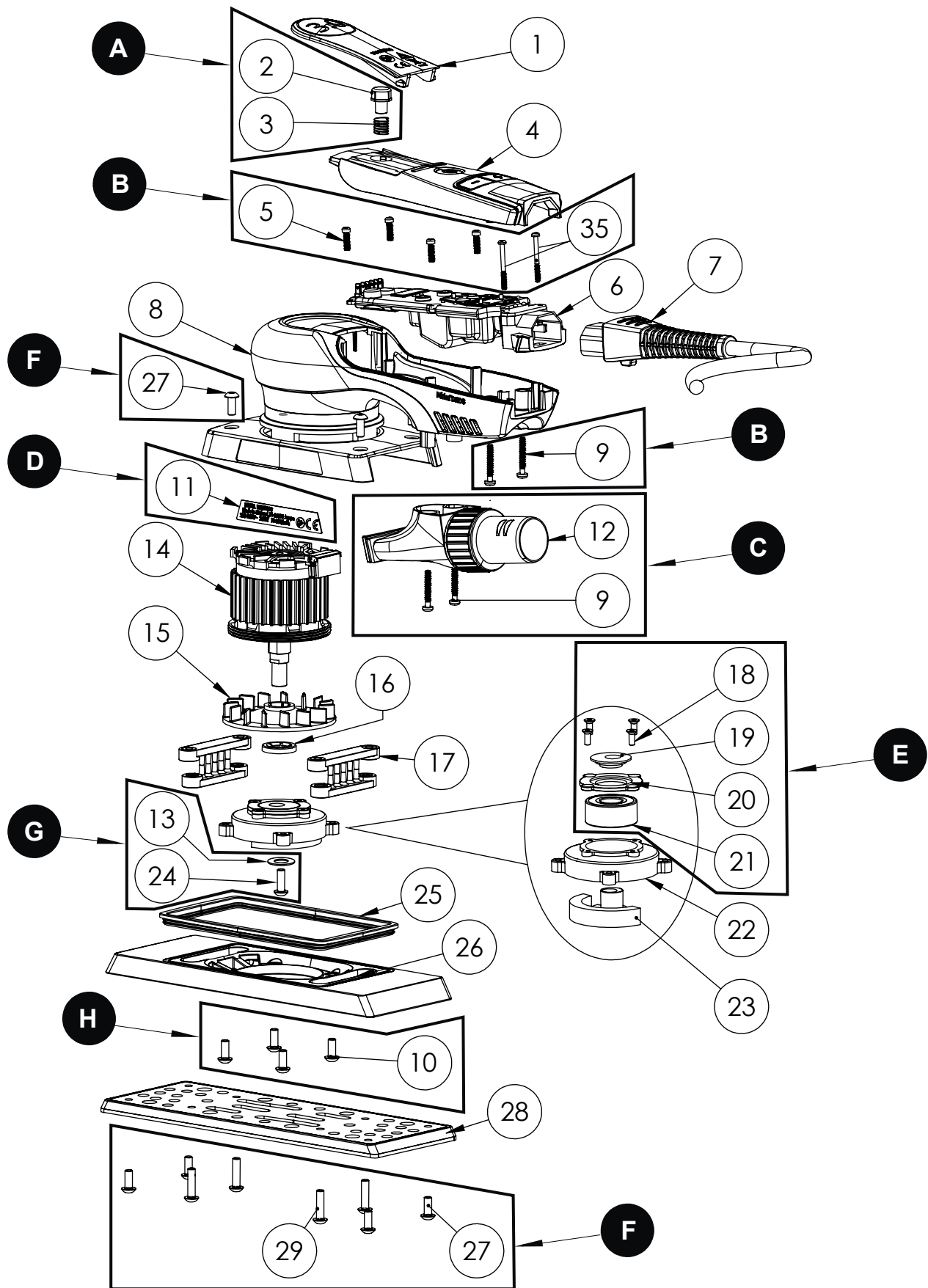


Exploded view of DEOS 70 x 198 mm & 81 x 133 mm (220-240 V)

Updated 26.03.2020

S/N from: 20114XXXXX001

S/N to: -



## DEOS 70x198mm & 81x133mm Spare Part kits (220-240V)

Electrical tool must be serviced by a qualified repair person and in accordance with national requirements.

**Note!** Repairs done by non-authorized repairer will breach the Mirka warranty.

Mirka code	Item	Description	Kit	Qty	Tightening torque
<b>MIE6520211</b>		<b>Start Button kit</b>			
	2	Start Button	A	1	
	3	Start Button Spring		1	
<b>MIE6520511</b>		<b>Screw kit</b>			
	5	Screws	B	4	0,6 Nm
	9	Screws		2	1,4 Nm
	35	Screws		2	0,6 Nm
<b>MIE3321211</b>		<b>Swivel Exhaust kit</b>			
	9	Screws	C	2	1,4 Nm
	12	Swivel Exhaust Assembly		1	
<b>MIE3321111</b>		<b>Type Label kit 220-240 V EU</b>			
	11	Type Label 383	D	10	
	11	Type Label 353		10	
<b>MIE3321111CN</b>		<b>Type Label kit 220-240 V CN</b>			
	11	Type Label 383	D	10	
	11	Type Label 353		10	
<b>MIE3321111AN</b>		<b>Type Label kit 220-240 V ANZ</b>			
	11	Type Label 383	D	10	
	11	Type Label 353		10	
<b>MIE3321811</b>		<b>Bearing kit</b>			
	18	Screws		4	1 Nm
	19	Dust Shield	E	1	
	20	Bearing Flange		1	
	21	Ball Bearing		1	
<b>MIE3322711</b>		<b>Pad Screw kit</b>			
	27	Screws	F	8	
	29	Screws		4	
<b>MIE3322411</b>		<b>Balancing Housing Screw kit</b>			
	13	Washer	G	1	
	24	Screw		1	
<b>MIE3321011</b>		<b>Backing Plate Screw kit</b>			
	10	Screws	H	4	

Separate spare parts on next page.

## DEOS 70x198mm & 81x133mm Spare Parts (220-240V)

Mirka code	Item	Description	Kit	Qty	Tightening torque
MIE3310111	1	<b>Lever 3.0mm</b>		1	
	2	Start Button	A	1	
	3	Spring	A	1	
MIE6510411	4	<b>Cover Plate</b>		1	
	5	Screws	B	4	
MIE6510611	6	<b>Speed Controller *</b>		1	
MIE6510611CN	6	<b>Speed Controller CN*</b>		1	
MIE9016011	7	<b>Rewireable Mains Cable 4,3m CE 230V EU</b>		1	
MIE9017011	7	<b>Rewireable Mains Cable 4,3m CE 230V UK</b>		1	
MIE9017111	7	<b>Rewireable Mains Cable 4,3m CE 230V CH</b>		1	
MIE9017511	7	<b>Rewireable Mains Cable 4,3m CE 230V ANZ</b>		1	
MIE9017611	7	<b>Rewireable Mains Cable 4,3m CE 230V ARG</b>		1	
MIE6517411	7	<b>Mains Cable 4,3 m CE 230V CN</b>		1	
MIE3310811	8	<b>Housing</b>		1	
	9	Screws	B, C	4	
	10	Screws	H	4	
	11	Type Label 220-240 V EU	D	1	
	11	Type Label 220-240 V CN	D	1	
	11	Type Label 220-240 V ANZ	D	1	
	12	Swivel Exhaust Assembly	C	1	
	13	Washer	G	1	
MIE3321411	14	<b>Motor Assembly 230 V*</b>		1	25 Nm
MIE3311511	15	<b>Fan</b>		1	
MIE3361611	16	<b>Pushlock Washer 12mm</b>		1	
MIE3311711	17	<b>Pad Support</b>		2	
	18	Screws	E	4	1 Nm
MIE3311911	19	<b>Dust Shield</b>	E	1	
	20	Bearing Flange	E	1	
	21	Ball Bearing	E	1	
MIE3312211	22	<b>Bearing Housing</b>		1	
MIE3512311	23	<b>Balancing Weight 81x133 mm</b>		1	
MIE3812311	23	<b>Balancing Weight 70x198 mm</b>		1	
	24	Screw	G	1	
MIE3312511	25	<b>Seal</b>		1	
MIE3512611	26	<b>Backing Plate 81x133mm</b>		1	
MIE3812611	26	<b>Backing Plate 70x198mm</b>		1	
	27	Screws	F	8	
8292353011	28	<b>Backing Pad Net 81x133mm Grip 46H Medium</b>		1	
8292383011	28	<b>Backing Pad Net 70x198mm Grip 48H Medium</b>		1	
	29	Screws	F	4	
	35	Screws	B	2	

\* Spare parts only available to authorized repairers.