

1. INSERT THE PARTS ON EITHER SIDE OF THE CABLES YOU WANT TO JOIN.  
MAKE SURE THEY HAVE A **COPPER CORE** AND NOT AN **ALUMINIUM CORE**.



**SOLDERING TUBE**

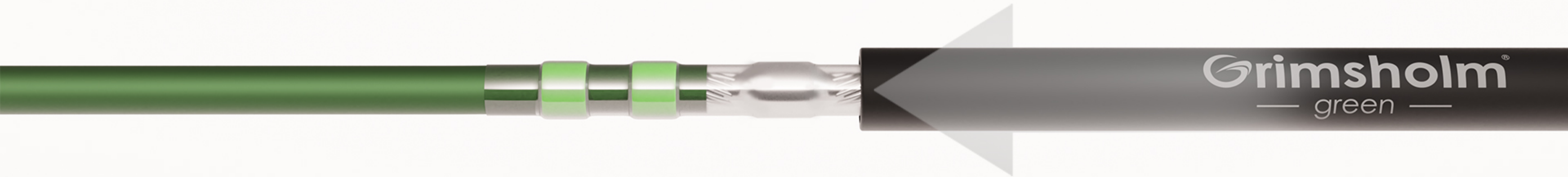


**COVER TUBE**

**2. APPLY AT LEAST 125°C EVENLY  
AROUND THE SOLDERING TUBE UNTIL IT  
HAS STOPPED SHRINKING. MAKE SURE  
THE TIN SOLDER HAS MELTED.**



**3. WHEN THE TIN SOLDER HAS MELTED COMPLETELY AND THE TUBE IS TIGHT, THREAD THE PROTECTIVE COVER TUBE OVER THE SOLDERED PART.**



**4. APPLY AT LEAST 125°C EVENLY  
AROUND THE PROTECTIVE COVER TUBE  
UNTIL IT HAS STOPPED SHRINKING.**



**5. DONE! NOW YOU HAVE MADE A  
REPAIR GUARANTEED TO LAST 10 YEARS.**

